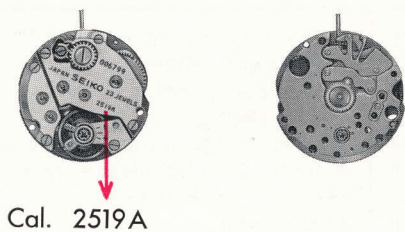
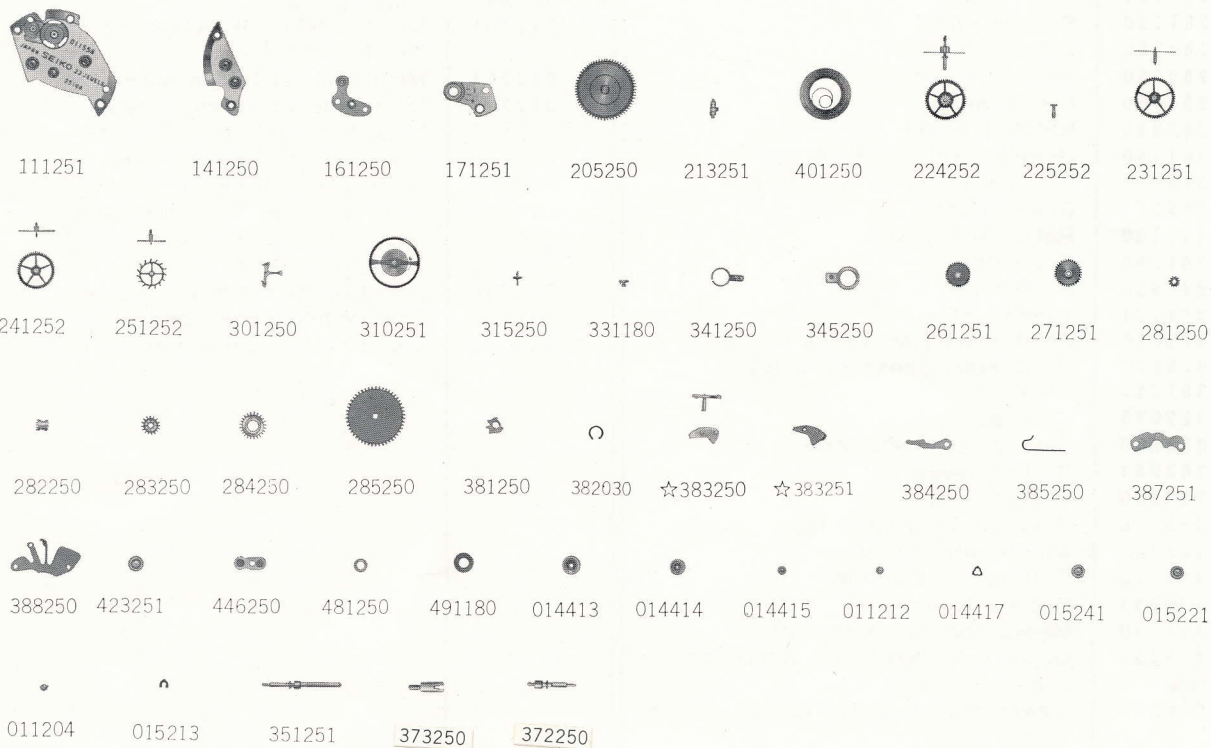


Calibre No.	2519A	Jewels	23j	Style Name
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Characteristics

Casing diameter : 17.20 ϕ mm
 Maximum height : 3.20 mm
 Vibrations per hour : 19,800
 Non-automatic
 "Diashock" Shock Resistant Device
 "Diafix" Oil Lubrication Device



T	T	T	T	T	T	T	T	T	T	T	T	T	T	T
012118	012120	012121	012204	012252	012407	012501	012642	012701	012721	☆390251	2/1			

Calibre No.		Jewels	Style Name	
2519A		23j		
PART NO.	LIST OF MATERIALS	PART NO.	LIST OF MATERIALS	
111251	Barrel bridge	015221	Diafix upper hole jewel with frame for escape wheel	
141250	Fourth wheel bridge	011204	Diafix cap jewel	
161250	Pallet cock	015213	Diafix spring	
171251	Balance cock	012118	Barrel bridge screw, short	
205250	Complete barrel with arbor	012118	Fourth wheel bridge screw	
213251	Barrel arbor	012118	Balance cock screw	
224252	Center wheel & pinion with cannon pinion	012120	Dial screw	
225252	Cannon pinion	012121	Stud screw	
231251	Third wheel & pinion	012204	Pallet cock screw	
241252	Fourth wheel & pinion	012252	Barrel bridge screw, long	
251252	Escape wheel & pinion	012407	Case screw	
261251	Minute wheel	012501	Crown wheel screw	
271251	Hour wheel	012642	Click screw	
281250	Setting wheel	012701	Lower end-piece screw for 4th & escape wheel	
282250	Clutch wheel	012721	Minute wheel bridge screw	
283250	Winding pinion	012721	Setting lever spring screw	
284250	Crown wheel	011512	Lower hole jewel for center wheel	
285250	Ratchet wheel	011513	Lower hole jewel for 3rd wheel	
301250	Jewelled pallet fork & staff	011607	Lower hole jewel for 4th wheel	
310251	Balance complete with stud	011610	Lower hole jewel for escape wheel	
315250	Balance staff	011505	Upper hole jewel for pallet	
331180	Roller with jewel	011505	Lower hole jewel for pallet	
341250	Regulator	011110	Hole jewel for minute wheel	
345250	Stud holder	013004	Tube for bridge screw, long	
351251	Winding stem	013113	Tube for bridge screw, short	
372250	Joint stem (movement portion)			
373250	Joint stem (case portion)			
381250	Click			
382030	Click spring			
☆383250	Setting lever with axle			
☆383251	Setting lever			
384250	Yoke(Clutch lever)			
385250	Yoke spring (Clutch lever spring)			
387251	Minute wheel bridge			
388250	Setting lever spring			
☆390251	Setting lever axle			
401250	Mainspring (self-greasing)			
423251	Upper hole jewel with frame for center wheel			
446250	Lower end-piece for 4th & escape wheel			
481250	Crown wheel ring			
491180	Dial washer			
014413	Diashock upper frame			
014414	Diashock lower frame			
014415	Diashock hole jewel with frame			
011212	Diashock cap jewel			
014417	Diashock spring			
015241	Diafix upper hole jewel with frame for 3rd wheel			
015241	Diafix upper hole jewel with frame for 4th wheel			
Remarks :				
☆383250	} In some events, combination of 383251 setting lever and 390251 setting lever axle is used instead.			
☆383251				
☆390251				
For one-piece waterproof case, use 383251 and 390251 only. Otherwise 383250 is interchangeable with combined 383251 and 390251				

☆⇒ Please see remarks.

Items in light letters are not shown in photos.